

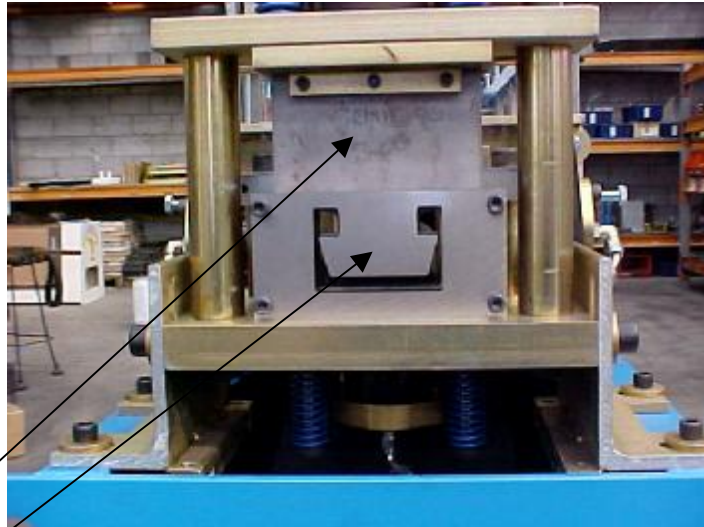
Changing the Cutoff Blade

If the cutoff blade is damaged or blunt it will need to be removed to be sharpened or replaced.

Tools Needed

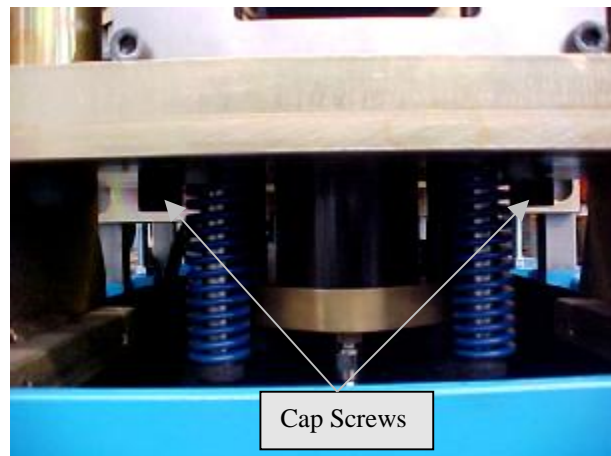
6mm, 5mm Allen Keys
13mm Ring Spanner or
crescent

1. Turn off the machine and disconnect the power.
2. Remove the covers to allow access to the cutoff.
3. Remove the 4 cap screws from the fixed blade.
4. Remove the two cap screws from the bottom of the front fixed blade and lift the blade out.
5. Remove 3 cap screws that hold the moving blade.
6. Remove the blade and the top block, which holds it in place.

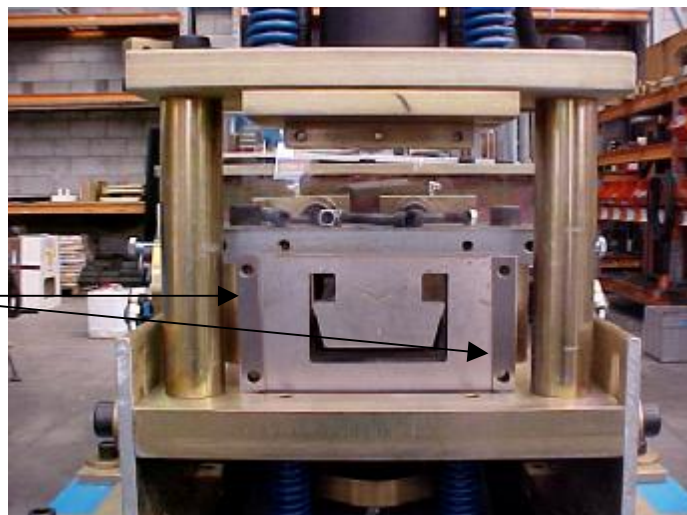


Moving Blade

Fixed Blade



Cap Screws



Blade Spacers

7. Take the new blade and insert it into the machine and fix it in place with the block and 3 cap screws that you removed previously.

8. Now place the fixed blade back in place making sure that the spacers have not moved or fallen out. As this will cause the fixed blades to clamp hard on the moving blade preventing it from moving.



9. Replace the cap screws into the bottom of the fixed blade loosely.

10. Put the cap screws back into the fixed blades.

11. Tighten all cap screws.

12. Replace the covers.

The machine is now ready to run.

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