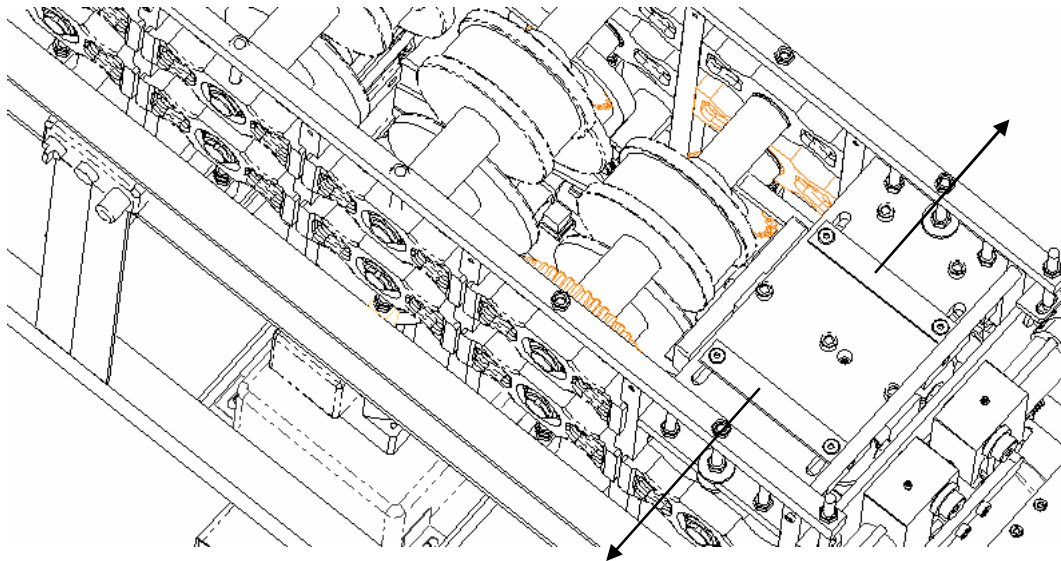


## HOW TO UNLOAD COIL FROM THE FRAME MACHINE

- 1/ Cut the coil off in front of the machine at the in-feed end.
- 2/ With the machine in manual mode use the switch on the side to drive the strip forward and out through all the roller stages.
- 3/ When the strip has been driven as far as it will go using the motor, hold the forward switch on **and** press the cut-off button at the same time to release the side roller assembly off the strip.



- 4/ With the side roller assembly now disengaged the remaining product in the machine can be easily pulled out from the outfeed end of the machine.

Note : To engage the lip rollers again press the cut off button in manual mode and this will reset the lip rollers.

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