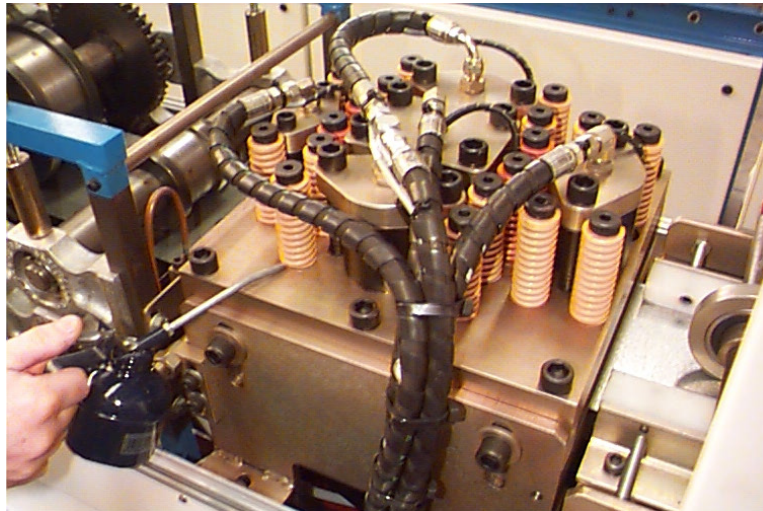


Machine Lubrication Points

Pre-Punch Unit

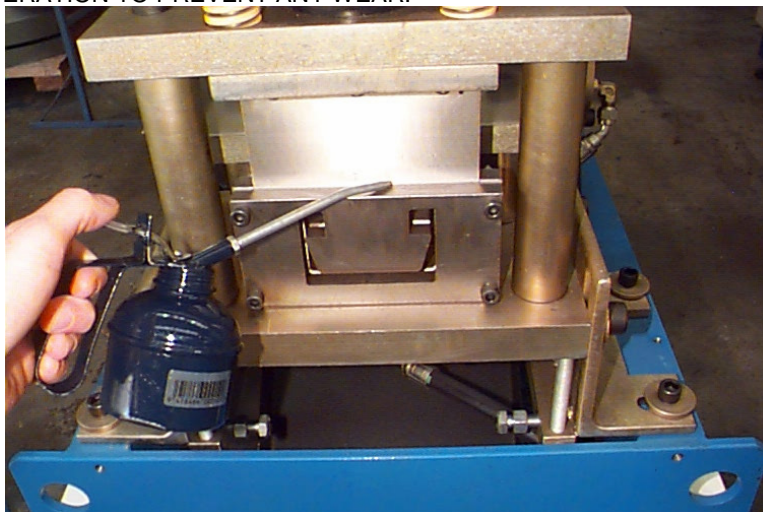
EVERY MORNING BEFORE STARTING THE FRAME MACHINE USE THE OILCAN AS SHOWN TO PLACE A DROP OF OIL AT THE BASE OF EVERY SPRING.

THIS OIL WILL COLLECT ON THE PUNCH TOOL INSIDE THE UNIT TO PREVENT WEAR ON THE TOOL.



CUT OFF UNIT

PLACE A DROP OF OIL ON BOTH SIDES OF THE BLADE AT THE TOP AS SHOWN EVERY 4 HOURS OF OPERATION TO PREVENT ANY WEAR.



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